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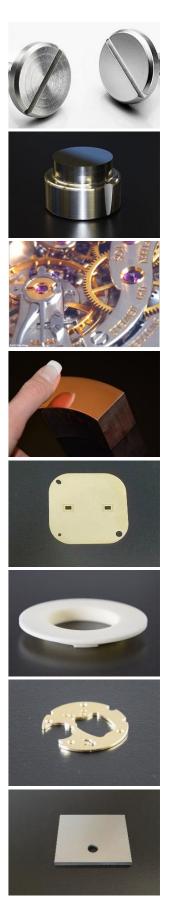
# **CompactPolish**

Face Polishing Machine



Best polishes, exact thickness, highest flatness





# **CompactPolish**

The face polishing machines of the types **CompactPolish** produce ultra-fine polishes. The finest surface qualities and very high flatness are achieved on the workpieces when custom polishing to the specified thickness. They are used in the processing of parts in «haute horlogerie», medical technology, precision industry and a wide variety of materials such as stainless steel, brass, ceramics, tungsten carbide, titanium, plastics and composite materials.

## HIGH PRODUCTIVITY

- Compact construction
- Simple operation
- You receive machine and process: pre-polishing, main polishing and post-polishing
- The PLC control allows complex machining cycles with variable polishing forces, table speeds and rinsing sequences
- Wet and "dry" polishing modes possible
- No post-processing operations required
- Fast polishing wheel change
- High economic efficiency

## MAIN AREAS

- Polishing to thickness
- Finest polishes
- · Precision parts of the «haute horlogerie»
- For the most varied materials such as stainless steel, brass, ceramics, tungsten carbide, titanium, plastics and composite materials

## LABELLING OF THE PLANT

- Compact design
- Very simple operation with defined machining cycles
- · Machining parameters can be changed in a wide range
- Panel with 50 memory locations for the polishing programmes
- Completely corrosion-free design
- A wide range of polishing foils can be used depending on the task





## **CompactPolish Technical data**

#### Machine

Total weight	kg	250	
Dimension width / depth / height	mm	810 / 700 / 915	
Power supply	VAC/A/kVA	230V + N + PE	
Air supply	bar	6	
Contact force per cylinder	kg	1-17	
Control system	1	Siemens S7-1200	

## Polishing table

mm	406	
U/min	30-300	
kW	0.75	
Ø / mm	3x 190 / 1x 260	
	U/min kW	U/min 30-300 kW 0.75

### Options

Force device, 1 3-fold	kg
Polishing agent supply, 1 3-fold	ml/min
Disc cooling	
Drawer cabinet width / depth / hight	mm

### Workpieces

Typical parts



Gerber

1 - 17	
0.01	100

1145 / 650 / 640

Stainless steel, brass, ceramics, tungsten carbide, titanium, plastics, and composite materials

